



Takoradi gas Ltd  
E56, Effia Industrial Area  
P.O.Box 1050  
Takoradi- Ghana  
Tel: 0540 111 898  
tgl@tglgh.com

**MATERIAL SAFETY DATA SHEET**  
**ANHYDROUS AMMONIA**  
**DISTRIBUTOR:**

TAKORADI GAS LIMITED  
EI56, TERRACE AVENUE  
BREMPOG YAW RD  
TAKORADI- GHANA

CHEMICAL NAME: **Ammonia, Anhydrous** CAS REGISTRY NO.7664-41-7  
SYNONYMS: **Ammonia**, Liquefied  
CHEMICAL FAMILY: **Ammonia** FORMULA: NH<sub>3</sub> MOL. WT.: 17.03(NH<sub>3</sub>)  
COMPOSITION: 99+% **Ammonia**.

**STATEMENT OF HEALTH HAZARD**

**HAZARD DESCRIPTION:** Irritant and corrosive to skin, eye, respiratory tract and mucous membranes. May cause severe burns, eye and lung injuries. Skin and respiratory related diseases aggravated by exposure. Not recognized by OSHA as a carcinogen. Not listed in the National Toxicology Program annual report. Not listed as a carcinogen by the International Agency for Research on Cancer.

**EXPOSURE LIMITS:** 50 ppm PEL - Federal OSHA  
25 ppm TWA - NIOSH  
35 ppm STEL - NIOSH  
300 ppm IDLH - NIOSH

**EMERGENCY TREATMENT**

**EFFECTS OF OVEREXPOSURE:** Eye: lachrymation, edema, blindness. Skin: irritation, corrosive burns, blister formation. Contact with liquid will freeze the tissue, then produces a caustic burn. Inhalation: heavy, acute exposure may result in severe irritation of the respiratory tract, glottal edema, bronchial spasm, pulmonary edema and respiratory arrest. Chronic effects: bronchitis. Extreme exposure (5000 ppm) can cause immediate death from spasm, inflammation or edema of larynx.

**EMERGENCY AID:** Skin: flush with copious amounts of water while removing contaminated clothing and shoes. Do not rub, or apply ointment on affected area. SEEK IMMEDIATE MEDICAL HELP. Ingestion: if conscious, give large amount of water to drink. Refer immediately to physician. Eye: flush with copious amounts of water for 15 min. Eyelids should be held apart and away from eyeball for thorough rinsing. SPEED AND THOROUGHNESS IN RINSING THE EYE IS MOST IMPORTANT IN PREVENTING LATENT PERMANENT INJURIES. Inhalation: remove to fresh air. Administer oxygen or artificial respiration if necessary.

**NOTE TO PHYSICIAN:** Lung injury may appear as delayed phenomenon, pulmonary edema may follow chemical bronchitis. Supportive treatment with necessary ventilation actions, including oxygen, may warrant consideration.

### PHYSICAL DATA

BOILING PT: -33° C (-28° F)	FREEZING PT: -78° C (-108° F)
VAPOR DENSITY (AIR=1): 0.596 @ 0° C (32° F)	VAPOR DENSITY (Air=1): 0.6
VAPOR PRESSURE: 10 atm @ 25.7° C	SOLUBILITY IN WATER: 89.9 g/100cc @ 0°C, 7.4 g/100cc @100°C
SPECIFIC GRAVITY (H2O=1): 0.682 @ 4° C (39° F)	EVAPORATION RATE (Water=1) Faster than water
PERCENT VOLATILE: 100%	SURFACE TENSION: 23.4 Dynes/cm @ 11.1°C
APPEARANCE & ODOR: Colorless gas/liquid and pungent odor	

### FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:	None
AUTOIGNITION TEMP:	651 °C (1204°F) catalyzed by iron; 850 °C (1562°F) uncatalyzed
FLAMMABLE LIMITS IN AIR:	LEL 15% UEL 28%
EXTINGUISHING MEDIA:	Non-combustible

**SPECIAL FIRE-FIGHTING PROCEDURES:** Must wear protective clothing and respiratory protection. See PROTECTIVE EQUIPMENT. Stop source if possible. Cool fire exposed containers with water spray. Stay upwind and use water spray to knock down vapor and dilute.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Not generally a fire hazard. If relief valves are inoperative, heat-exposed storage containers may become explosion hazards. **Ammonia** contact with chemicals such as mercury, chlorine, iodine, bromine, silver oxide, or hypochlorites can form explosive compounds. Special hazards with chlorine to form chloramine gas, also a primary skin irritant and sensitizer. Combustion may form toxic nitrogen oxides.

## CHEMICAL REACTIVITY

**STABILITY:** Stable at room temperature. **Ammonia** will react exothermically with acids and water.

**CONDITIONS TO AVOID:** Avoid mixing with sulfuric acid or other strong mineral acids. Avoid mixing with hypochlorites (chlorine bleach) or other halogens and sodium hydroxide. Avoid contact with galvanized surfaces, copper, brass, bronze, aluminum alloys, mercury, gold, silver, and strong oxidizers. Avoid heating.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Hydrogen and nitrogen gases above 450° C (842° F)

## SPILL OR LEAK PROCEDURES

**STEPS TO BE TAKEN:** Wear respiratory protection and protective clothing, see PROTECTIVE EQUIPMENT. Stop source if possible. If Exposure concerns are present, stay upwind and use water spray downwind of leak source to absorb **ammonia** gas and dilute. CAUTION: ADDING WATER DIRECTLY TO LIQUID SPILLS WILL INCREASE VOLATILIZATION OF **AMMONIA**, THUS INCREASING POSSIBILITY OF EXPOSURE.

**WASTE DISPOSAL:** Listed as hazardous substance under CWA (40 CFR 116.40 CFR 117.3 Reportable Quantity 100 lbs. OR 45.4kg) Classed as a hazardous waste under RCRA (40 CFR 261.32 Corrosive # D002). Comply with all regulations. Suitably diluted product may be disposed of on agricultural land as fertilizer. Keep spill from entering streams or lakes.

## SPECIAL PROTECTION AND PROCEDURES

**RESPIRATORY PROTECTION:** MSHA/NIOSH approved respiratory protection with full face piece for gas and vapor contaminants effective for **anhydrous ammonia** and able to be used for entry and escape in emergencies. Refer to 29 CFR 1910.134 and ANSI: Z88.2 for requirements and selection.

**VENTILATION:** Local exhaust sufficient to keep **ammonia** gas below Permissible Exposure Limits. Refer to 29 CFR 1910.134 and ANSI: Z9.2 for requirements and selection.

**PROTECTIVE EQUIPMENT:** Splash-proof, chemical safety goggles, rubber gloves and boots to prevent contact. Respiratory protection. Cotton work clothes recommended. Refer to 29 CFR 1910.132 to 1910.136 for requirements.

## SPECIAL PRECAUTIONS

**STORAGE AND HANDLING:** Store in cool, well-ventilated area with containers tightly closed. OSHA 29 CFR 1910.111 prescribes handling and storage requirements for **anhydrous ammonia** as a hazardous material.

**WORK-PLACE PROTECTIVE EQUIPMENT:** as discussed above should be near, but outside of **ammonia** area. Eyewash and safety shower in immediate vicinity. See 29 CFR 1910.141 for workplace requirements.

**DISPOSAL:** **Ammonia** is listed as a hazardous substance under FWPCA. See WASTE DISPOSAL. Classified as RCRA Hazardous waste due to corrosivity.

**PERSONAL:** Avoid unnecessary exposure. Use protective equipment as needed. Do not wear contact lenses.

### **LABELING AND SHIPPING**

**HAZARD CLASS:** 2.2 (Nonflammable Gas) U.S. Domestic AND 2.3 (Poison Gas) International

**PROPER SHIPPING DESCRIPTION:** **Ammonia, Anhydrous**, 2.2, UN1005, RQ, Inhalation Hazard (U.S. Domestic) AND **Ammonia, Anhydrous**, 2.3, UN1005, RQ, Poison-Inhalation Hazard Zone "D" (International)

**PLACARD/LABEL:** Nonflammable Gas (U.S. Domestic) AND Poison Gas, Corrosive (Subsidiary) (International)

**IDENTIFICATION NO:** UN 1005

Hazardous Materials Identification System Labels:

<b>ANHYDROUS AMMONIA</b>	
HEALTH	<b>3</b>
FLAMMABILITY	<b>1</b>
REACTIVITY	<b>0</b>
PERSONAL PROTECTION	<b>H</b>

**TAKORADI GAS LTD**

**LAST UPDATED ON 01.02.2024**